

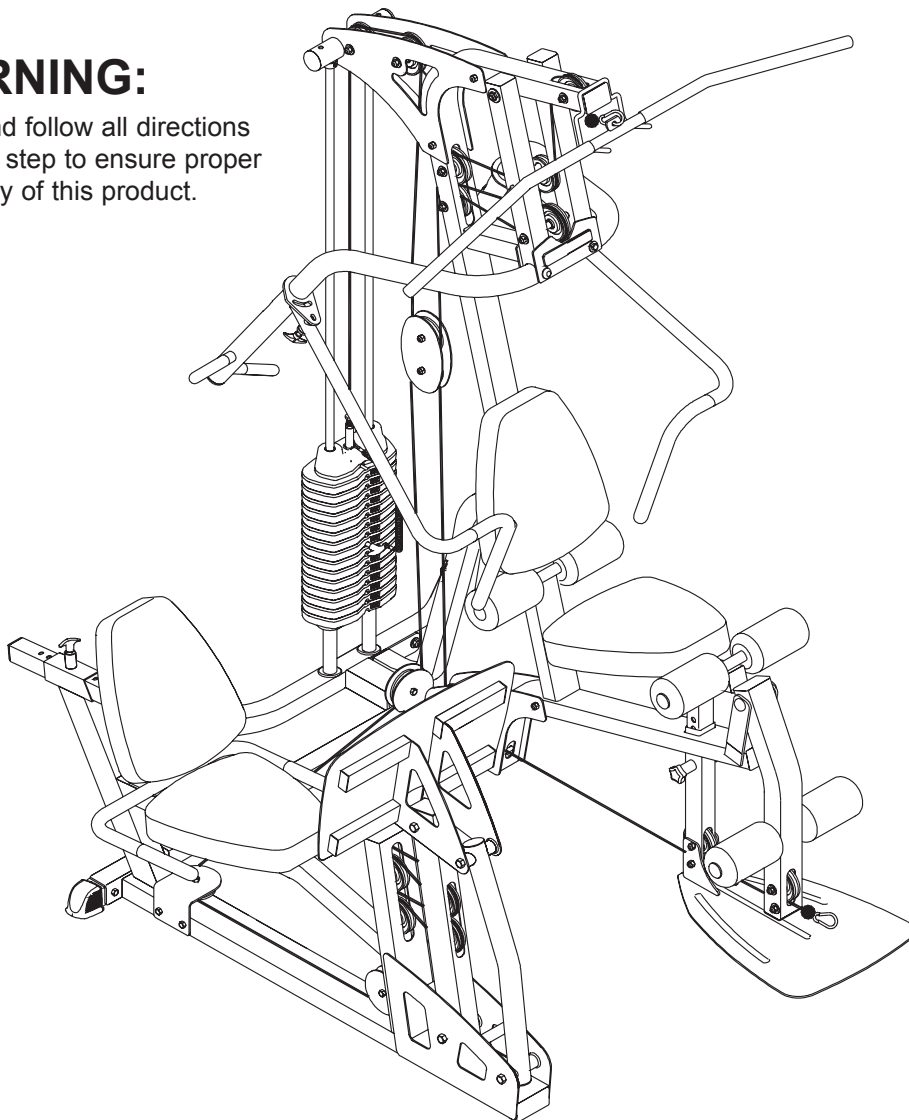


LEG PRESS ADAPTER KIT FOR G2 GYM SYSTEM



WARNING:

Read and follow all directions for each step to ensure proper assembly of this product.



USER'S GUIDE

Version: G2-GLPA-101
Revision: 07/17/08

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IMPORTANT SAFELY INFORMATION



**THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT.
To MINIMIZE RISK, FOLLOW THESE RULES!**

1. Before using, read all the warnings and instructions on the use of this machine. Use only for intended exercise. **DO NOT** modify the machine.
2. Obtain a medical exam before beginning any exercise program.
3. Keep body and clothing free of all moving objects.
4. Inspect the machine before use. **DO NOT** use it if it appears damaged. **DO NOT** attempt to fix a broken or jammed machine. Notify your authorized Life Fitness dealer and have repairs made by an authorized service technician before use.
5. Be certain that the weight pin is inserted completely. Use only the pin provided by the manufacturer. If unsure, call your authorized Life Fitness dealer.
6. Never pin the weights or prop plate into an elevated position. **DO NOT** use the machine if found in this condition. **DO NOT** attempt to fix. Notify your authorized Life Fitness dealer.
7. Inspect cables and their connections before using machine. Pay particular attention to the cable ends. **DO NOT** attempt to fix any problems. Notify your authorized Life Fitness dealer and have repairs made by an authorized service technician before use.
8. Make sure all spring-loaded pull pins are fully engaged in the adjustment position and fully tighten the thumbscrew before use.
9. Children must not be allowed near this machine. Supervise teenagers.

Note: In our continuing effort to improve our products, specifications are subject to change.

IMPORTANT NOTES

Thank you for purchasing the Life Fitness G2 Leg Press Adapter Kit. Please read these instructions thoroughly and keep them for future reference.

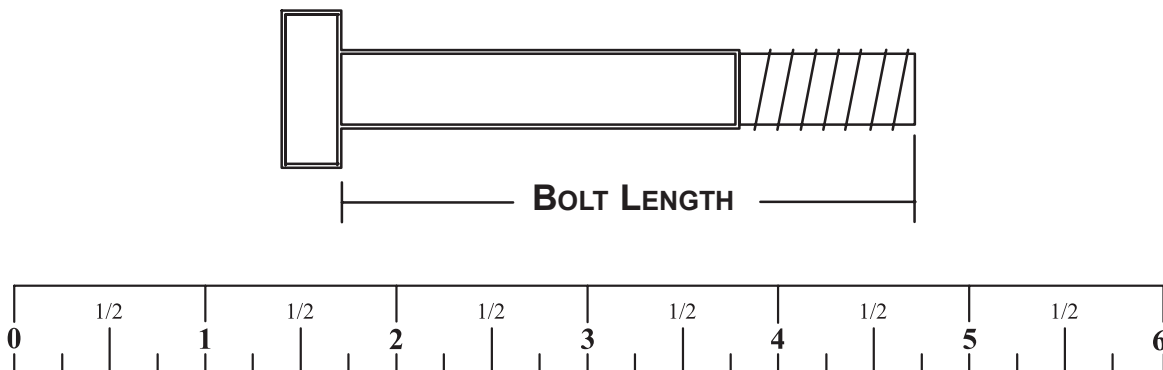
This product must be assembled on a flat, level surface to assure its proper function. DO NOT securely tighten any frame connections until the entire frame has been assembled, unless otherwise stated.

TOOLS REQUIRED FOR ASSEMBLY

- 9/16" wrench
- Ratchet 9/16" socket
- Adjustable wrench
- Tape measure.

BOLT LENGTH RULER

Note: Bolt length is measured from the underside of the head of the bolt.



PARTS LIST

KEY	DESCRIPTION	QTY	KEY	DESCRIPTION	QTY
1	FRONT LEG	1	8	3/8 X 2-3/4" BOLT	4
2	LEG PRESS CABLE	1	9	3/8 X 4" BOLT	2
3	3-1/2" PULLEY	7	10	3/8 X 4-3/4" BOLT	5
4	2" COVER CAP	1	11	STEP SPACER 19/32" LG	4
5	3/8" WASHER	9	12	STEP SPACER 1-19/32" LG	4
6	3/8" LOCKNUT	14	13	STEP SPACER 1-11/16" LG	2
7	3/8 X 1-3/4" BOLT	3	14	CABLE CLIP	1

Note: The LEG PRESS ATTACHMENT (GLP) must be assembled before connecting it to the LifeFitness G2 GYM SYSTEMS

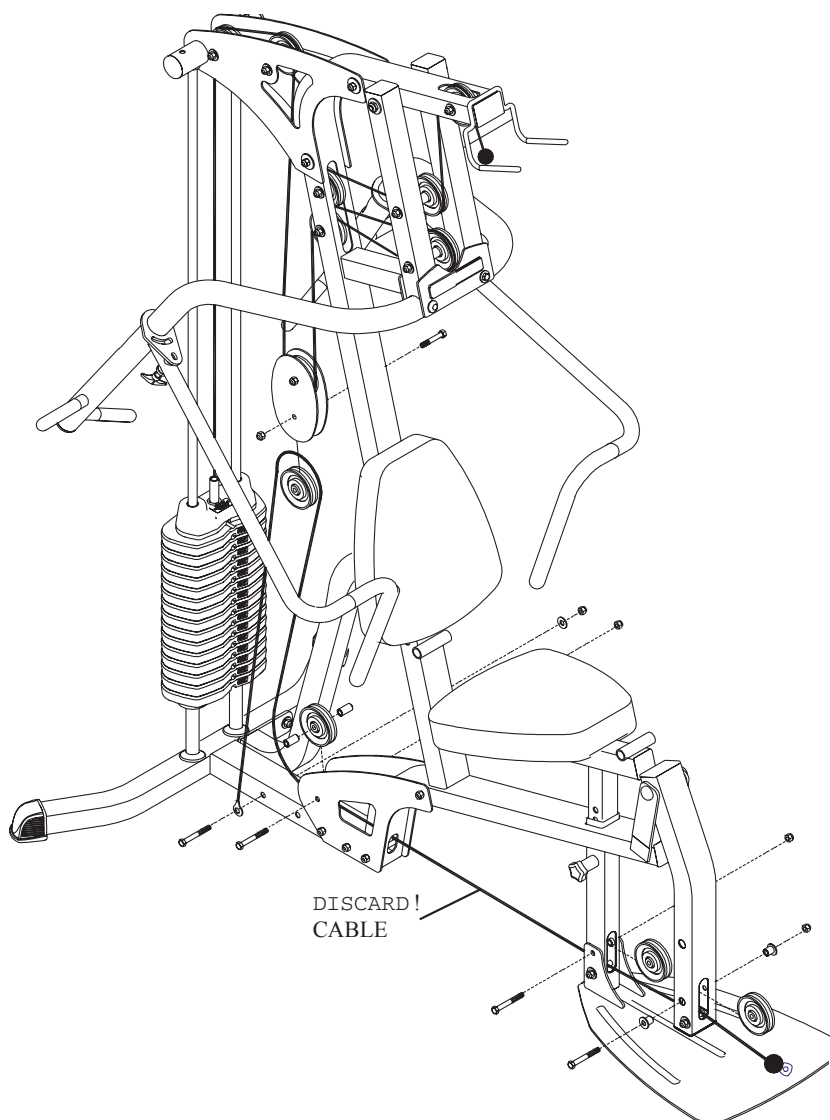


FIGURE 1

STEP 1:

- Remove the bolts attaching the FRAME BRACE and CABLE to the BASE as shown in FIGURE 1
- Remove and discard the LEG CABLE by removing the bolts shown in FIGURE 1.

Note:

FRONT LEG (1) can only be assembled to the user's right side of the GS2, as shown.

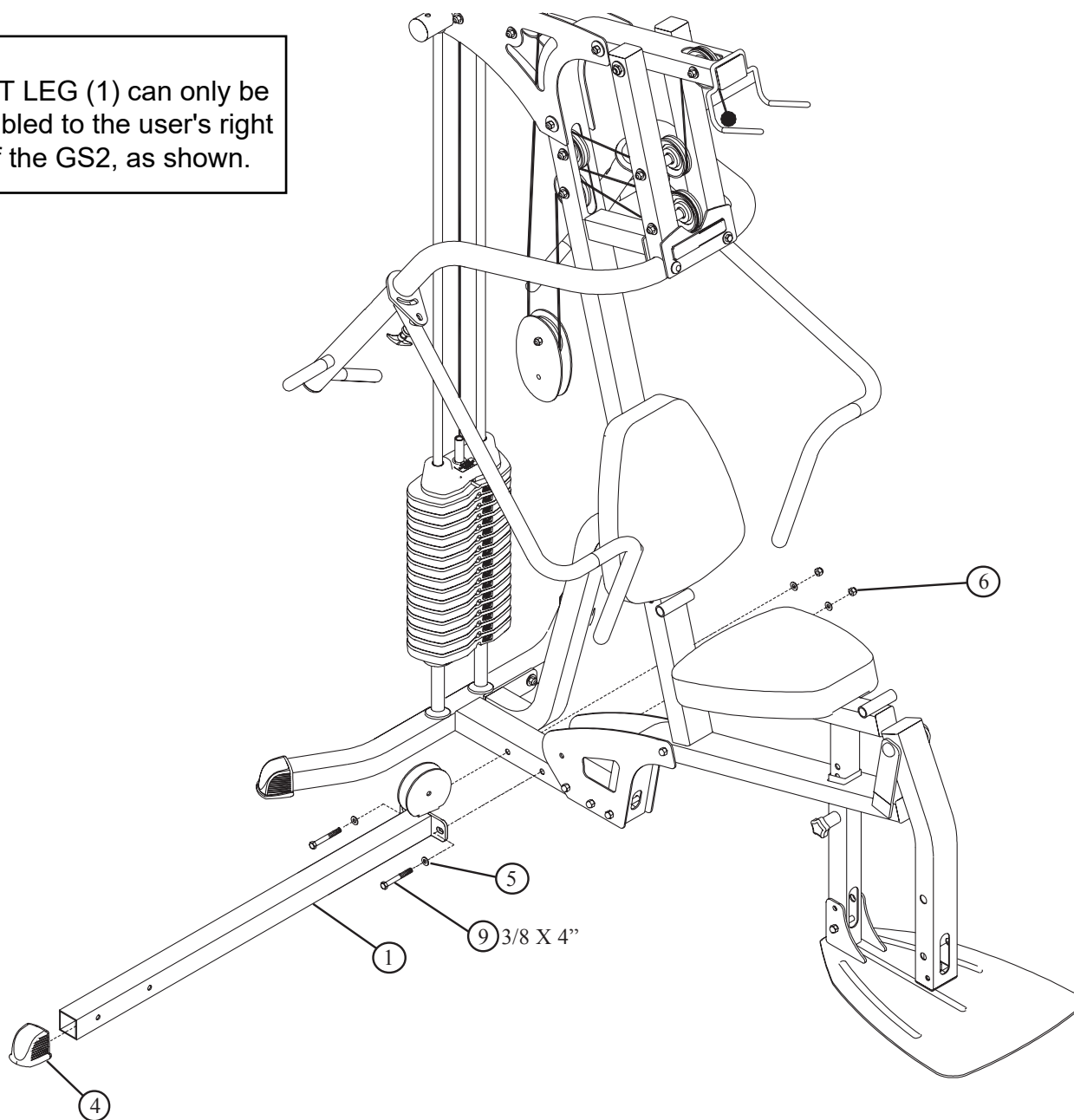
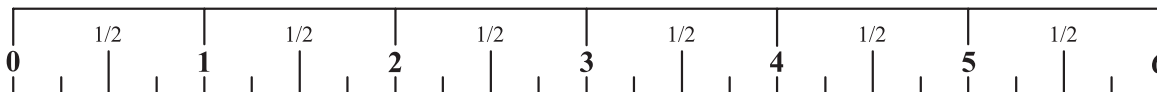


FIGURE 2

STEP 2:

- If not already installed, slide one 2" COVER CAP (4) over the FRONT LEG (1) as shown in FIGURE 8
- SECURELY assemble the FRONT LEG (1) to the G2 Gym System using two 3/8 X 4" BOLTS (9), four 3/8" WASHERS (5), two LOW HEIGHT 3/8" LOCK NUTS (6) as shown in FIGURE 2.



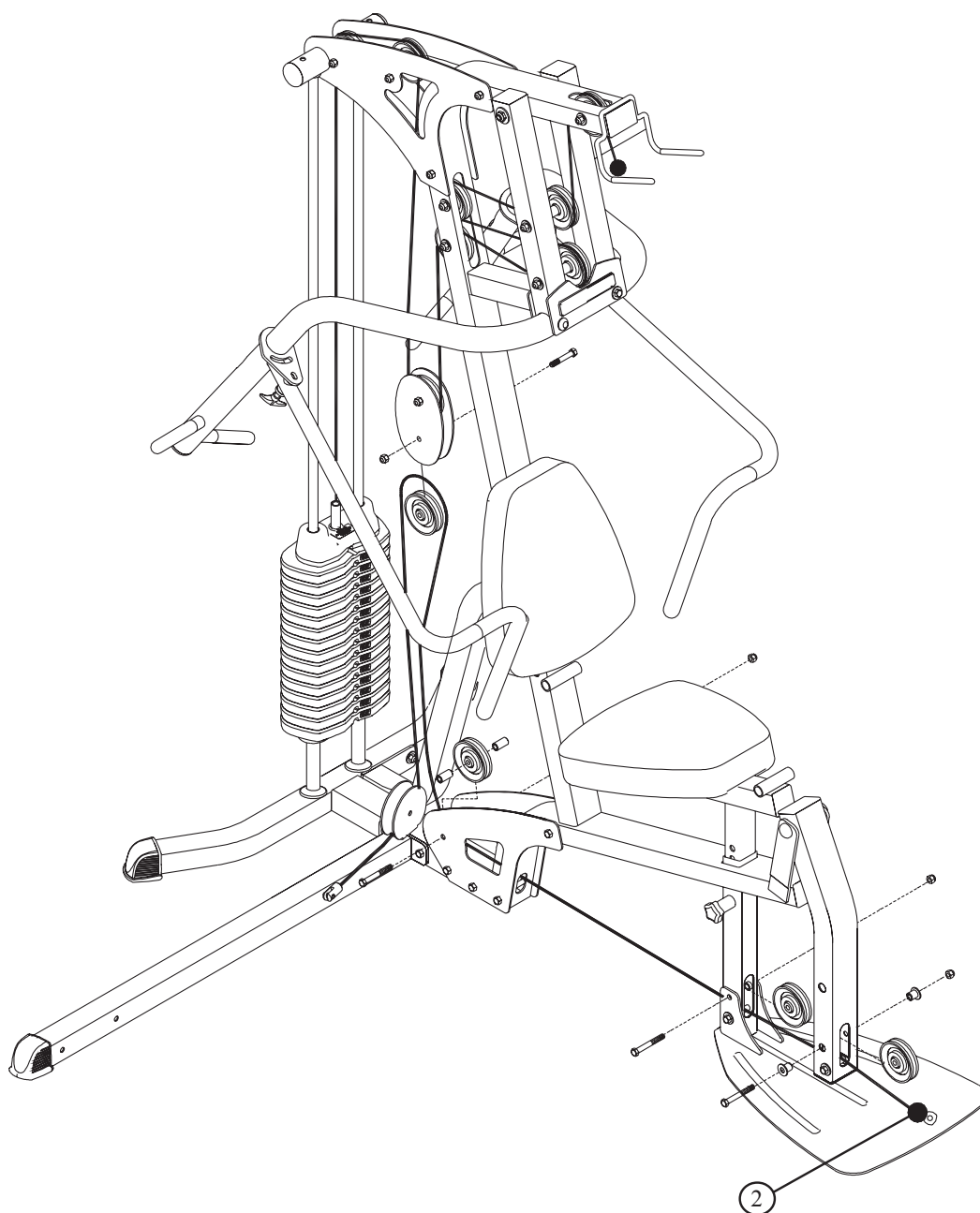


FIGURE 3

STEP 3:

- Assemble the new LEG PRESS CABLE (2) using the previously removed bolts as shown in FIGURE 3.

Note: Make sure the LEG PRESS CABLE is running in the grooves of all pulleys and above the retaining bolts.

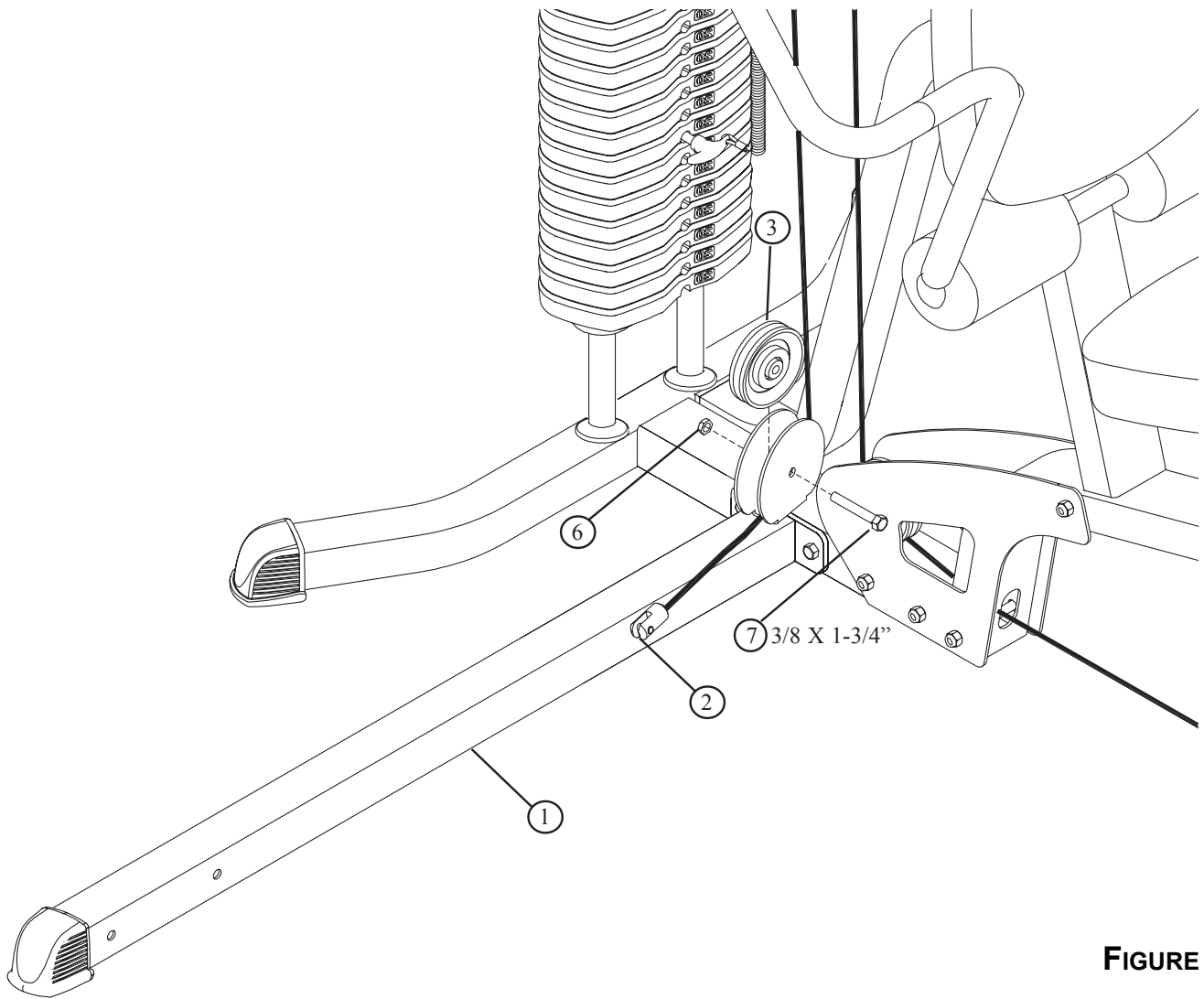
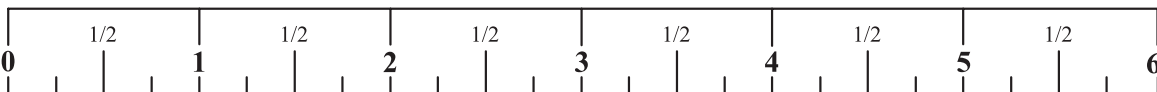


FIGURE 4

STEP 4:

- **SECURELY** assemble one 3-1/2" PULLEY (3) to the FRONT LEG (1) using one 3/8 X 1-3/4" BOLT (7) and one 3/8" LOCK NUT (6). See FIGURE 4.



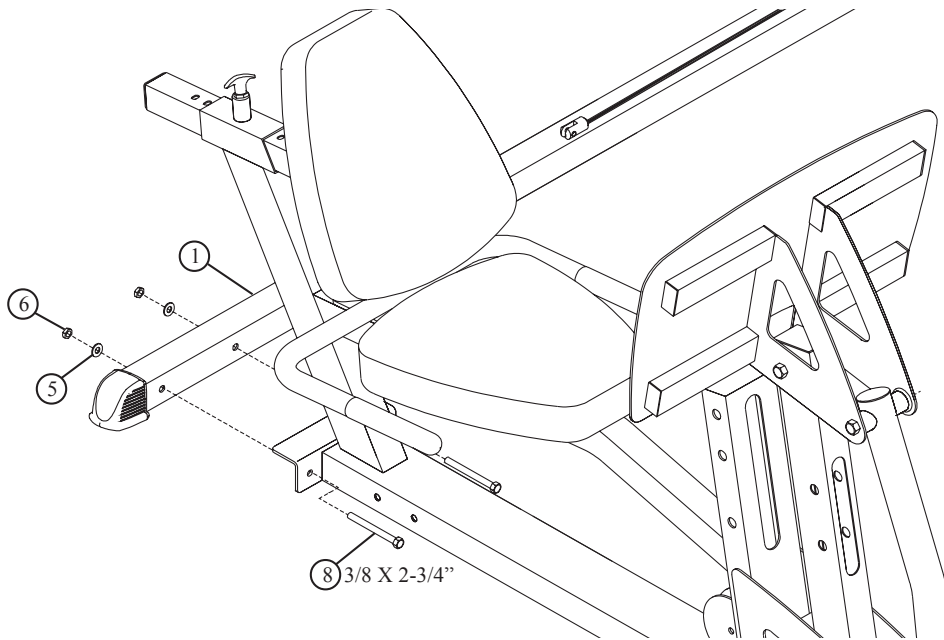


FIGURE 5

STEP 5:

- **SECURELY** attach the GLP LEG PRESS to the FRONT LEG (1) using two 3/8" X 2-3/4" BOLTS(8), two 3/8" WASHERS (5), and two 3/8" LOCK NUTS (6). See FIGURE 5.

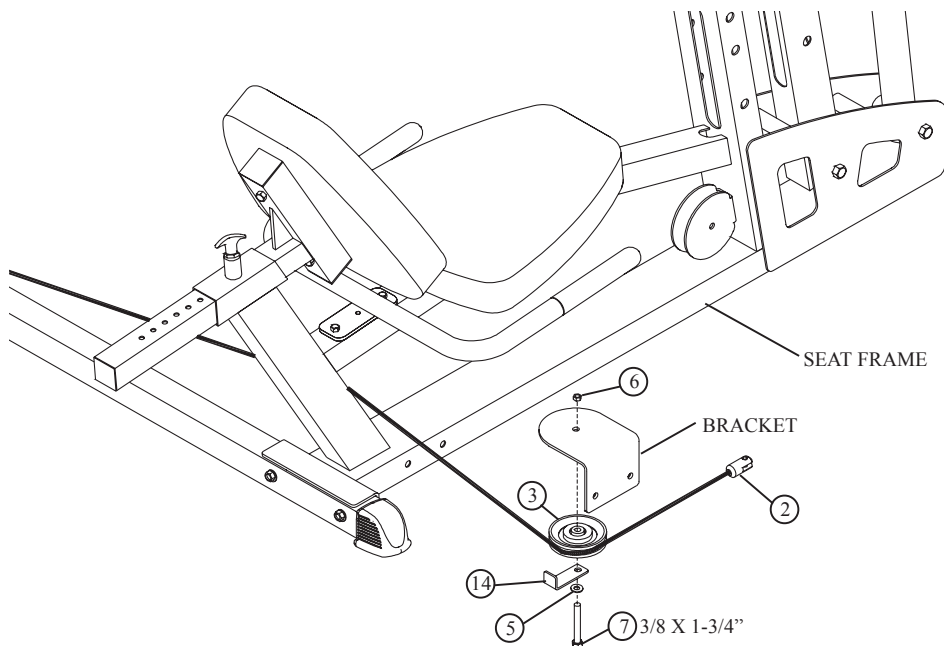


FIGURE 6

STEP 6:

- Carefully route the LEG PRESS CABLE (2) around one 3-1/2" PULLEY (3) and **SECURELY** assemble the 3-1/2" PULLEY (3) to the BRACKET (from 100 LEG PRESS kit) using one 3/8 X 1-3/4" BOLT (7), one 3/8" WASHER (5), one CABLE CLIP (14) and one 3/8" LOCK NUT (6) as shown in FIGURE 6. Make sure the CABLE is in the grooves of all the pulleys.

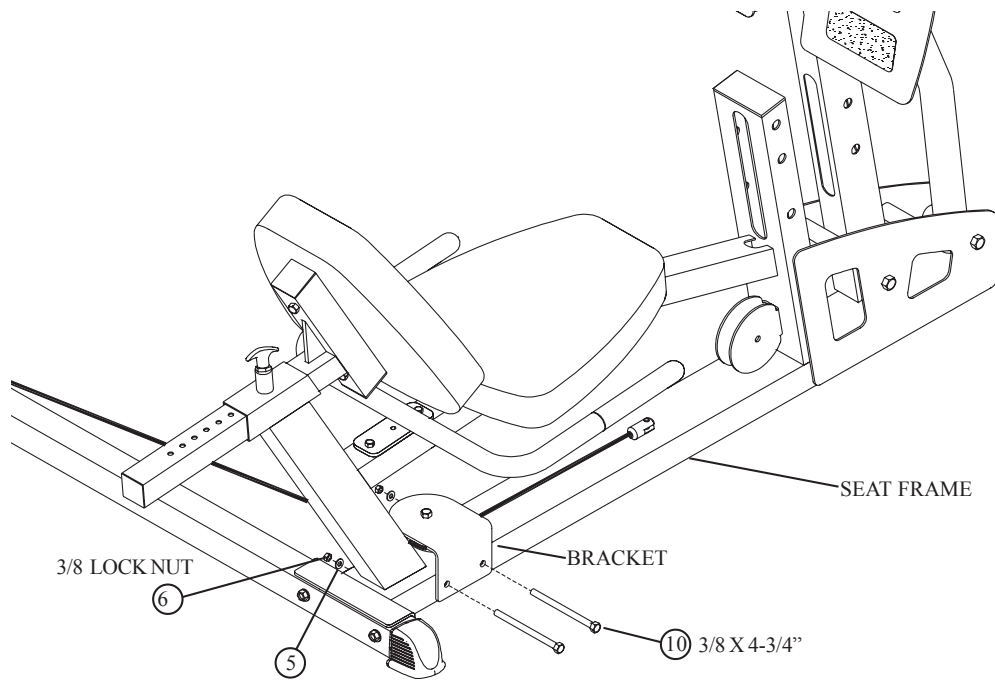


FIGURE 7

STEP 7:

- **SECURELY** attach the BRACKET (from GLP LEG PRESS) to the SEAT FRAME using two 3/8" X 4-3/4" BOLTS (10), two 3/8" WASHERS (5), and two 3/8" LOCK NUTS (6). See FIGURE 7.

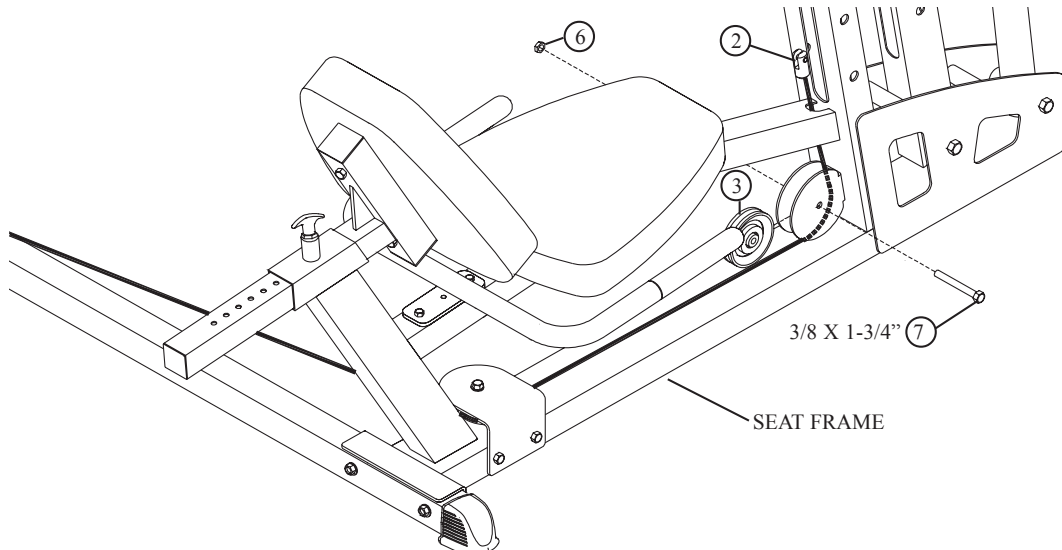
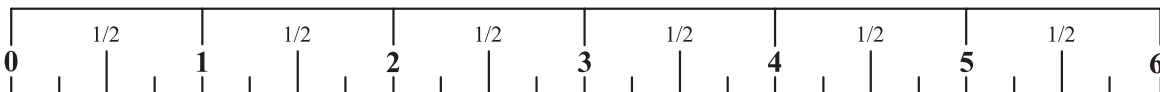


FIGURE 8

STEP 8:

- Carefully route the LEG PRESS CABLE (2) around one 3-1/2" PULLEY (3) and **SECURELY** assemble the 3-1/2" PULLEY (3) to the bracket on the SEAT FRAME using one 3/8 X 1-3/4"



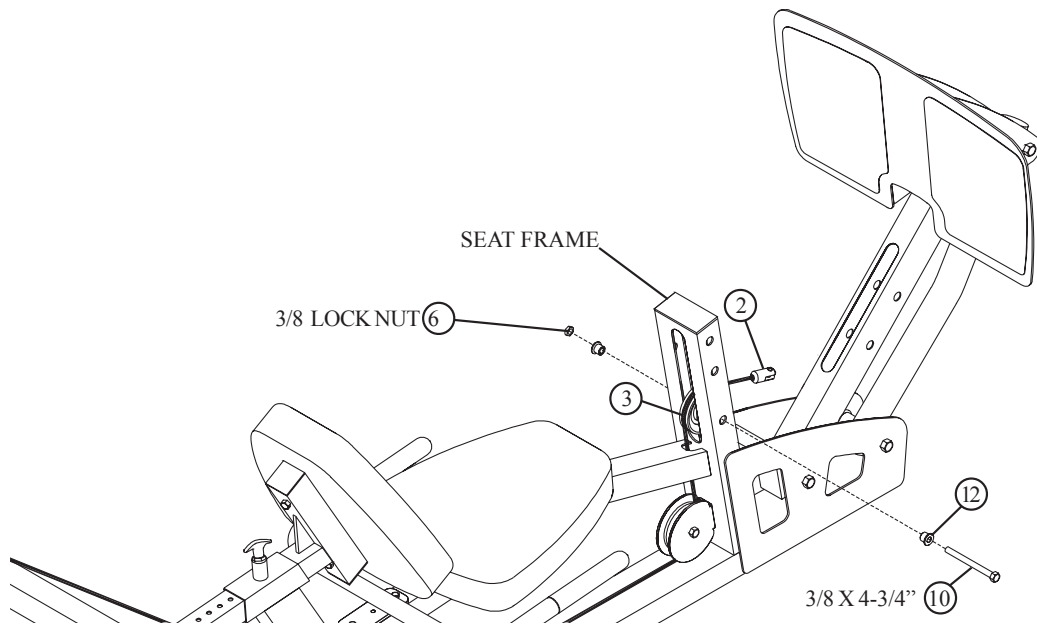


FIGURE 9

STEP 9:

- Carefully route the LEG PRESS CABLE (2) around one 3-1/2" PULLEY (3) and **SECURELY** assemble the 3-1/2" PULLEY (3) to the SEAT FRAME using one 3/8" X 4-3/4" BOLT (10), two STEP SPACERS 1-19/32" (12) and one 3/8" LOCK NUT (6) as shown in FIGURE 9. Make sure the CABLE is in the grooves of all the pulleys.

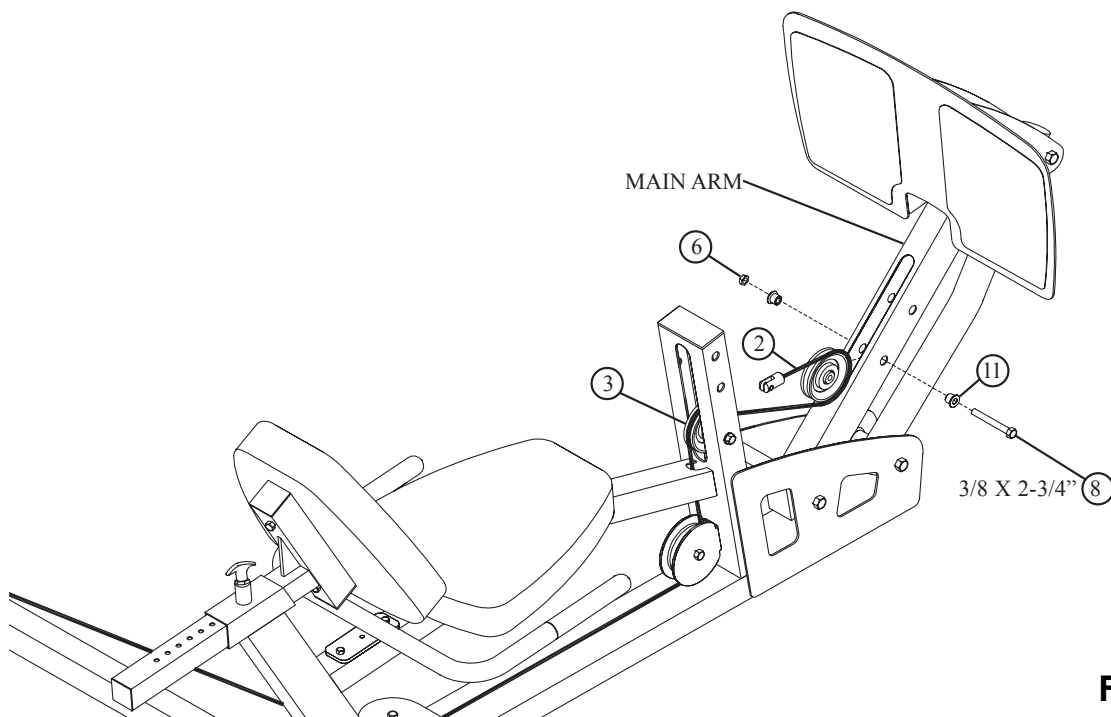


FIGURE 10

STEP 10:

- Carefully route the LEG PRESS CABLE (2) around one 3-1/2" PULLEY (3) and **SECURELY** assemble the 3-1/2" PULLEY (3) to the MAIN ARM using one 3/8" X 2-3/4" BOLT (8), two STEP SPACERS 19/32" (11) and one 3/8" LOCK NUT (6) as shown in FIGURE 10. Make sure the CABLE is in the grooves of all the pulleys.

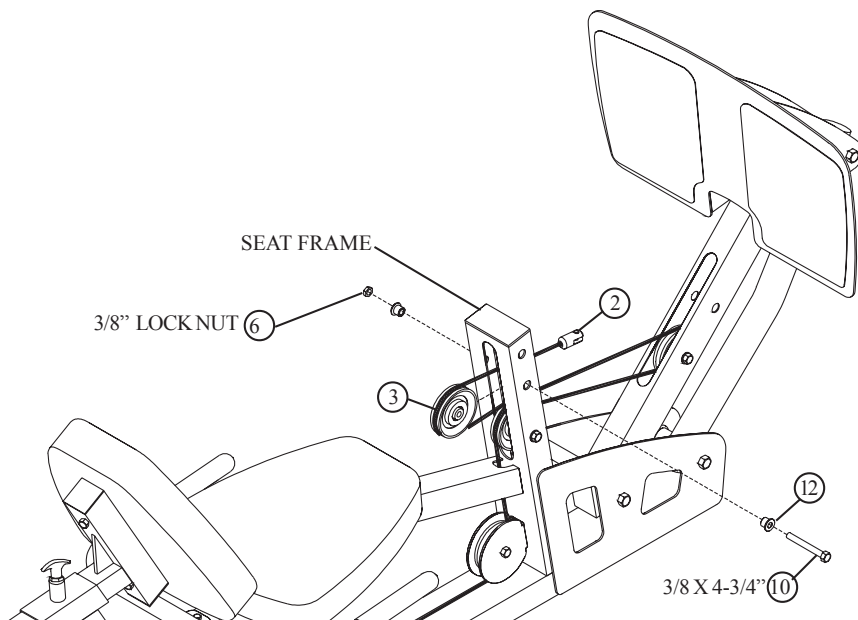


FIGURE 11

STEP 11:

- Carefully route the LEG PRESS CABLE (2) around one 3-1/2" PULLEY (3) and **SECURELY** assemble the 3-1/2" PULLEY (3) to the SEAT FRAME using one 3/8 X 4-3/4" BOLT (10), two STEP SPACERS 1-19/32" (12), and one 3/8" LOCK NUT (6) as shown in FIGURE 11. Make sure the CABLE is in the grooves of all the pulleys.

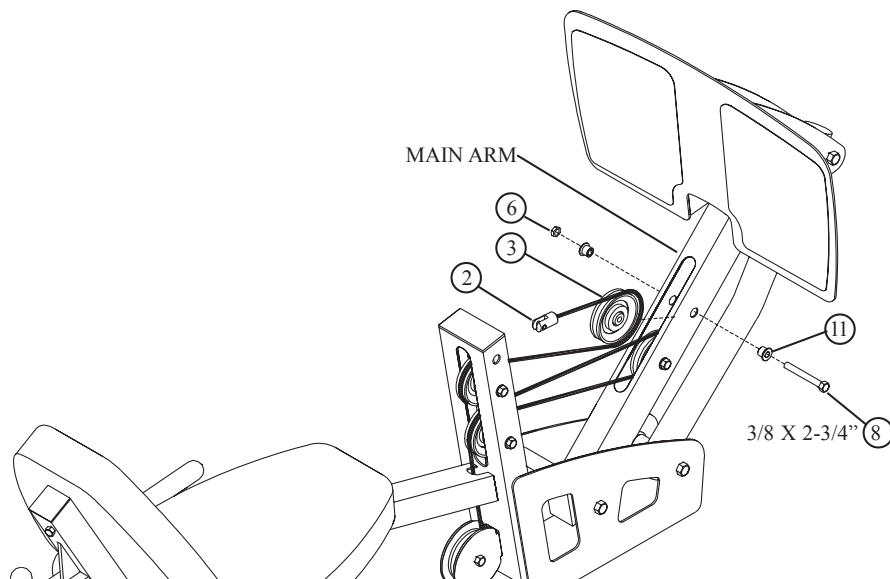
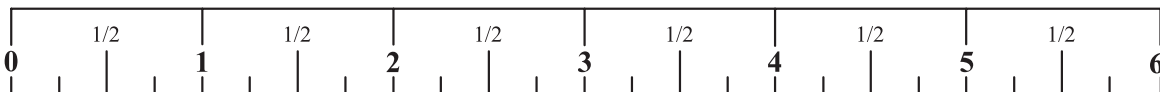


FIGURE 12

STEP 11:

- Carefully route the LEG PRESS CABLE (2) around one 3-1/2" PULLEY (3) and **SECURELY** assemble the 3-1/2" PULLEY (3) to the MAIN ARM using one 3/8 X 2-3/4" BOLT (8), two STEP SPACERS 19/32" (11) and one 3/8" LOCK NUT (6) as shown in FIGURE 12. Make sure the CABLE is in the grooves of all the pulleys.



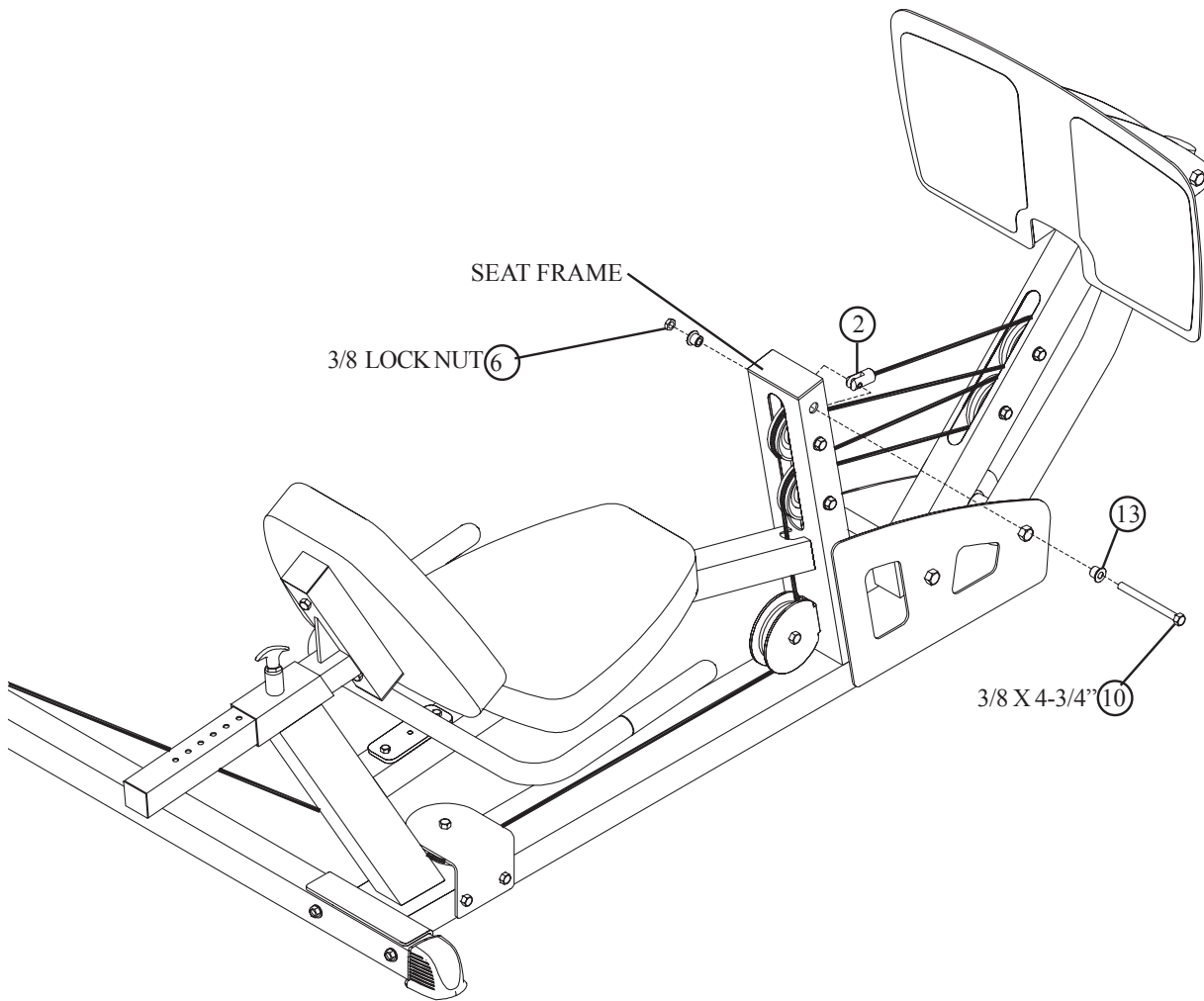


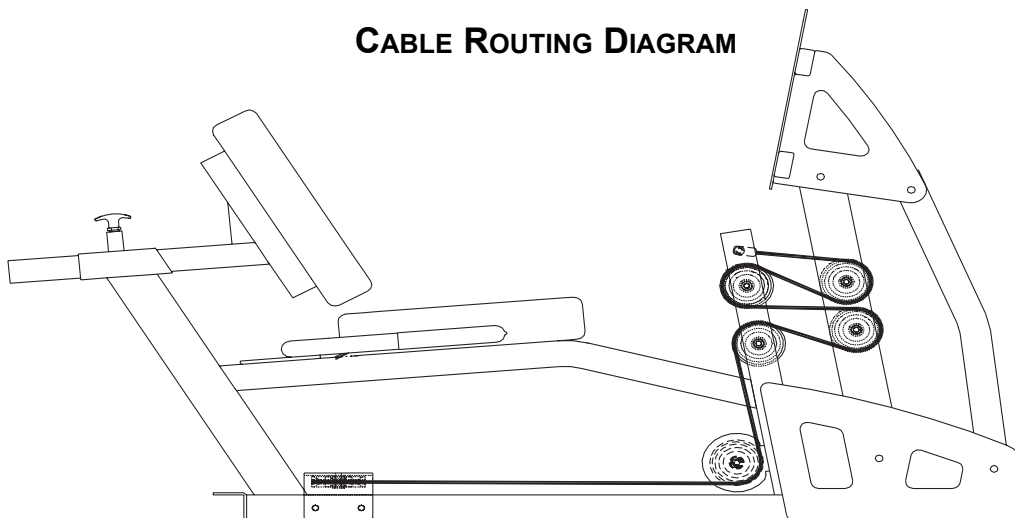
FIGURE 13

STEP 13:

- **SECURELY** assemble the swivel end of the LEG PRESS CABLE (2) to the SEAT FRAME using one 3/8 X 4-3/4" BOLT (10), two STEP SPACERS 1-11/16" (13) and one 3/8" LOCK NUT (6).

Note: SECURELY tighten, then back nut off 1/4 turn

CABLE ROUTING DIAGRAM



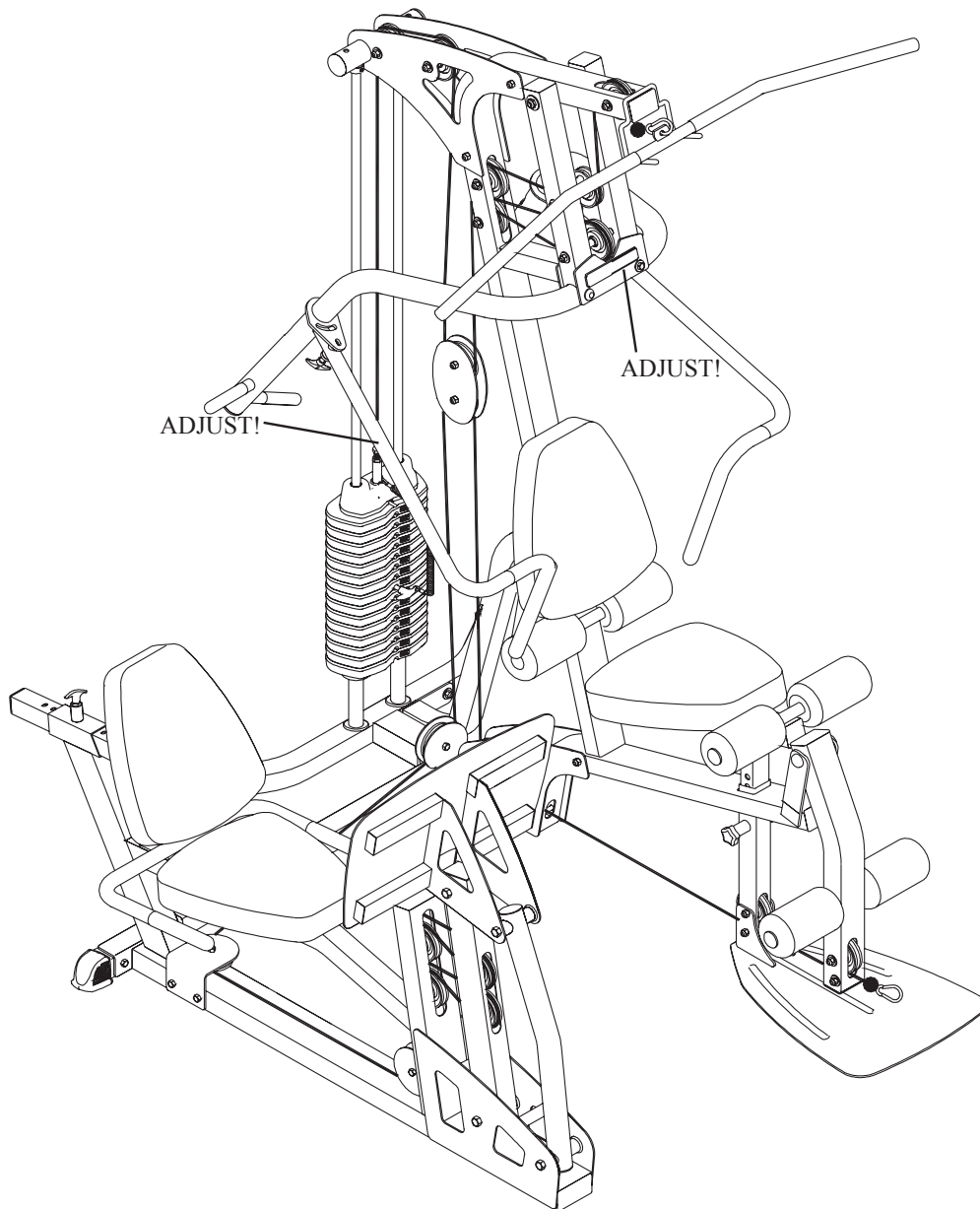


FIGURE 14

STEP 11:

- Before setting the correct amount of tension in the cables, push the HEAD PLATE down, insert the WEIGHT SELECTOR PIN, and perform several repetitions at the leg press station. This will relax the cable system and prevent the HEAD PLATE from lifting up.

**THANK YOU FOR PURCHASING THE LIFE FITNESS
LEG PRESS ADAPTER KIT FOR G2!**

